

ADVERTISEMENT FOR BIDS
WESTERN LAKE SUPERIOR SANITARY DISTRICT
DULUTH, MN
Digester 3 Rehabilitation

General Notice

WLSSD (Owner) is requesting Bids for the construction of the following Project:

Digester 3 Rehabilitation
Bid # 1511

Bids for the construction of the Project will be received at the **WESTERN LAKE SUPERIOR SANITARY DISTRICT** located at **2626 Courtland Street, Duluth, MN 55806**, until **Tuesday, April 28th at 1:00 PM** local time. At that time the Bids received will be publicly opened and read. **Bids should be submitted by mail to: Bryce Radig at Resource Renew, 2626 Courtland St. Duluth, MN 55806.**

The Project includes the following Work: The base project consists of the removal of digested sludge from and cleaning, inspection, and rehabilitation of the interior of Digester Tank 3. Specifically, the work includes the following:

1. Pumping, dewatering, transport, and disposal of sludge, if required, from Digester Tank 3. Contractor will be responsible for temporary pumping to move sludge to Contractor provided temporary dewatering facilities and pumping of centrate/filtrate from the temporary dewatering facilities to the designated drain by Building 19.
2. Cleaning of all internal surfaces of Digester Tank 3 for inspection of concrete, HDPE liner, and internal process piping.
3. Cleaning and televising of all process piping associated with Digester Tank 3 including circulating sludge, digested sludge, digester gas, overflow, standpipe, and pumped drainage piping for inspection. Cleaning shall include the exterior of all exposed piping and thoroughly flushing the interior of all piping as indicated on the drawings. Cleaning of the interior of the exposed piping within the digester will require removal of fittings for access.
4. Replacement of six Owner supplied 4" mag meters on circulating sludge piping.
5. Replacement of Digester Tank 3 internal circulating sludge piping with glass line piping.
6. Replacement of seven Owner supplied external plug valves in the sludge piping associated with Digester 3.
7. Installation of four Owner supplied isolating knife gate valves in the existing circulating sludge piping associated with Digester Tank 3, including any piping and fittings as needed.
8. Remove one existing 3-way plug valve upstream of the flame arrester on Digester Tank 3 and replace with Owner supplied 3-way plug valve.

9. Remove one existing 3-way plug valve on the U-Tube overflow pipe of Digester Tank 3 and replacement with Owner supplied 3-way plug valve.
10. Remove one 8" wafer valve from condensate piping of Digester Tank 3 and replace with Owner supplied wafer valve.
11. Re-painting of cooling tower piping of roof of Digester Building
12. Design, erection, modification, monitoring, and moving of scaffolding to allow Engineer, Owner, and Vendors to inspect entire interior of Digester Tank 3. Scaffold will also be used to complete repairs, if necessary, as described in items 13, 14, and 15.
13. Miscellaneous concrete repairs to the interior of Digester Tank 3, including, but not limited to, crack injection, chipping and patching of deteriorated surfaces, and embedment of HDPE liner. Need and extent of repairs shall be determined by the Engineer after tank inspection.
14. Repair of HDPE liner on the cover of Digester Tank 3 which may include repair of welded seams, repair of termination points at piping and draft tube mixers, and repair of deteriorated portions.
15. Repair of the coating on the draft tube mixers as determined by the Engineer.

Obtaining the Bidding Documents

Information and Bidding Documents for the Project can be found at the following designated website:

wlssd.com/doing-business/bids-proposals

or

questcdn.com

Bidding Documents may be downloaded from the designated website. You may download the digital plan documents for \$25 by inputting Quest project #10116277 on the website's Project Search page. Please contact QuestCDN.com at 952-233-1632 or info@questcdn.com for assistance in free membership registration, downloading, and working with this digital project information. An optional paper set of project documents are also available from the Owner for a nonrefundable price of \$100 per set (drawings will be 11x17). Contact WLSSD at 218-722-3336 for printed bidding documents.

Prospective Bidders are urged to register with the designated website as a plan holder, even if Bidding Documents are obtained from a plan room or source other than the designated website in either electronic or paper format. The designated website will be updated periodically with addenda, lists of registered plan holders, reports, and other information relevant to submitting a Bid for the Project. All official notifications, addenda, and other Bidding Documents will be offered only through the designated website. Neither Owner nor Engineer will be responsible for Bidding Documents, including addenda, if any, obtained from sources other than the designated website.

Questions regarding the bid documents should be directed to **Nick Gerard** attention: **Nick Gerard**, Nick.Gerard@WLSSD.com.

WAGE RATES: Contractor shall be required to pay not less than the prevailing wage rates on the Project as established by the United States Department of Labor (Davis Bacon Act) and State of Minnesota, Department of Labor and Industry. Copies of these wage rates are on file in the office of the WLSSD Wastewater Treatment Facility, Duluth, Minnesota and are incorporated in the Contract Documents.

Pre-bid Conference

A mandatory pre-bid conference for the Project will be held on **Tuesday April 14th**, at **10:00 AM** at **Resource Renew, 2626 Courtland St. Duluth, MN 55806**. Bids will not be accepted from Bidders that do not attend the mandatory pre-bid conference.

Instructions to Bidders.

For all further requirements regarding bid submittal, qualifications, procedures, and contract award, refer to the Instructions to Bidders that are included in the Bidding Documents.

This Advertisement is issued by:

Owner: **WLSSD**
By: **Bryce Radig**
Title: **Buyer**
Date: **April 2nd, 2026**